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Safety and Efficacy of Peptide-Based Therapeutics in Health Sciences: From Bench to Bedside

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Abstract

Peptide-based therapeutics have emerged as versatile agents with applications across multiple conditions. Their unique ability to selectively modulate biological pathways positions them as promising candidates in modern health sciences. This review aims to evaluate the safety, efficacy, pharmacokinetics, and translational potential of peptide therapeutics, highlighting recent advances and ongoing challenges in clinical development. This comprehensive narrative analysis of preclinical and clinical studies published within the last decade focuses on peptide stability, safety profiles, therapeutic outcomes, and mechanisms of action across multiple disease domains. Peptides generally demonstrate favorable safety profiles with minimal adverse events, effective target engagement, and clinically meaningful efficacy. A broad range of natural and synthetic peptides have been developed and evaluated, with many currently advancing through clinical trials across diverse therapeutic areas. As the demand for peptide-based therapies continues to rise, there is an increasing need for sustainable and environmentally responsible methods of peptide synthesis. Challenges remain in improving peptide stability and delivery, with innovations in cyclization, conjugation, and nano-formulation showing promise. Disease-specific therapeutic applications, including tumor regression, metabolic regulation, neuroprotection, and immune modulation have each demonstrated beneficial effect. Peptide therapeutics represent a rapidly evolving class of agents with significant translational potential. Continued optimization of delivery methods and comprehensive safety evaluations will be critical to their successful integration into clinical practice, offering new opportunities for personalized and targeted therapies.

Keywords: Peptides, Safety, Efficacy, Pharmacokinetics, Drug Delivery, Health Sciences

Introduction

Although considered a novel or emerging treatment strategy, therapeutic use of peptides dates back to 1922, when Dr. Frederick Banting and colleagues first isolated and administered insulin, a pancreatic peptide hormone, for the treatment of type 1 diabetes (T1D) [1]. Contemporaneously, the essential role of peptide as me

diators in human physiology, functioning as hormones, neurotransmitters, growth factors, antimicrobial agents, and vaccine components have been highlighted [2-5]. Peptides interact with specific receptors to elicit highly selective biological responses, analogous to those induced by larger biologics, yet with enhanced pharmaco-



kinetic (PK) flexibility. The rapid evolution over the past century, leveraging peptides as frontier in drug development is largely attributed to physical properties as peptides. Peptides often demonstrate higher specific activity per unit mass, i.e., ~15-60 times that of antibodies, due to their lower molecular weight and more efficient receptor engagement [6,7]. As such, peptides have emerged as leading candidates to address unmet clinical needs across multiple conditions, including (but not limited to) oncology, metabolic disease, infectious disease, immunology and inflammatory conditions.

The simple structure, relative to other small molecules, enables rapid synthesis and purification, especially via solid-phase peptide synthesis (SPPS) [8]. SPPS allows for high-yield production with rigorous quality control [9]. Thus, high quality peptides can be developed offering cost advantages and scalability over enzymatic or recombinant approaches [10]. In the context of drug development, peptides offer distinct advantages over traditional small molecules. First, peptides typically represent the minimal functional domains of larger proteins, yielding higher receptor specificity and lower rates of off-target binding [10]. Second, peptide degradation products are non-toxic amino acids, minimizing systemic toxicity [11]. Third, the short plasma half-lives render peptides less prone to bioaccumulation and long-term adverse effects [12]. In contrast, small molecules struggle to disrupt large protein-protein interaction (PPI) interfaces (typically 1500–3000 Å²) due to their limited surface area (~300-1000 Å²) [13,14]. Peptides, by virtue of their increased conformational flexibility and size, offer a viable alternative for modulating intracellular PPIs [15]. Therapeutic peptides represent a unique class of pharmacological agents that bridge the molecular and functional gap between small molecules and proteins [11]. Typically comprising fewer than 50 amino acid residues, peptides combine key attributes of biologics (e.g., high target specificity) with advantageous properties of small molecules (e.g., efficient tissue penetration and lower immunogenicity) [3,16]. Their relatively small size and physicochemical characteristics facilitate deeper tissue penetration and receptor-specific activity, while reducing systemic side effects and manufacturing complexity com-

pared to antibodies or full-length proteins [10,17].

Unlike monoclonal antibodies (mAbs), which are large, highly specific biologics that target extracellular antigens and are typically administered via injection, peptides demonstrate high intracellular accessibility and are increasingly being engineered for enhanced cell permeability using strategies such as conjugation to cell-penetrating peptides (CPPs) and chemical modifications [18]. mAbs though capable of targeting PPIs, are limited by their larger size, which restricts them primarily to extracellular targets [19]. mAbs also frequently exhibit limited tissue penetration and may provoke higher immunogenic responses. Therapeutic peptides targeting key intracellular PPIs, including MDM2/p53, Keap1/Nrf2, and PD-1/PD-L1 was recently reviewed by Xiao and colleagues [10], who provided substantial evidence that novel peptide-based therapeutics, including peptide-drug complexes, new peptide-based vaccines, and innovative peptide-based diagnostic reagents, has increasingly high potential for precision customization of disease therapeutics. Alfonso, *et al* [20] presented additional critical aspects of targeting PPIs, emphasizing the significance in oncology, the current progress in peptide design aimed at overcoming the limitations of peptide therapeutics, and the potential of peptide-based inhibitors in cancer treatment. Similarly, Hong, *et al* recently published an in-depth review of the design of protein structure mimics focusing on contemporary screening methods merged with constrained peptides to offer unprecedented side chain diversity on conformationally defined scaffolds. (Tables 1,2) summarizes key pharmacological, physicochemical, and developmental features of peptide-based therapeutics in comparison to small molecules and mAbs. As shown, peptides occupy the middle ground in terms of molecular size, tissue penetration, specificity, and immunogenicity risk, yet offer unique advantages such as the ability to modulate intracellular PPIs, combined with improving manufacturability and formulation flexibility. However, challenges remain in stability, half-life, and production scalability. This comparative analysis highlights the distinct profiles and trade-offs of each therapeutic class, informing strategic decision-making in drug development.

Table 1: Comparative Landscape of Peptide-Based Therapies, Small Molecules, and Monoclonal Antibodies.

| Feature | Peptide-Based Therapies | Small Molecules | Monoclonal Antibodies (mAbs) |
|--------------------------|--|----------------------|--|
| Target Accessibility | Intracellular & extracellular PPIs | Mostly intracellular | Primarily extracellular |
| Molecular Size | Intermediate (1-5 kDa) | Small (<500 Da) | Large (~150 kDa) |
| Tissue Penetration | Moderate to good | Excellent | Poor |
| Specificity | High (sequence-based binding to PPI interfaces) | Variable | Very high |
| Stability | Moderate (can be rapidly degraded in vivo) | High | Very high |
| Half-Life | Short to moderate (often minutes to hours) | Often long | Long (days to weeks) |
| Immunogenicity Risk | Low to moderate (improved with modifications) | Low | Moderate to high |
| Manufacturing Complexity | Moderate (improving with solid-phase synthesis advancements) | Low | High (requires mammalian cell culture) |
| Cost of Production | Moderate | Low | High |

| | | | |
|-----------------------------|--|-----------------------|------------------------------------|
| Ease of Formulation | Increasingly feasible (injectable, depot, nasal, etc.) | Easy (oral, IV, etc.) | Injectable only (IV, subcutaneous) |
| Clinical Development | Growing (many in early-mid stages) | Mature | Mature |

Table 2: Comparative Mechanisms of Action of Peptide-Based Therapeutics Across Major Disease Domains.

| Mechanism / Target | Metabolic Disease | Oncology | Neurodegeneration | Inflammatory Disease |
|--|-------------------------|-------------------------------|---|---|
| Hormone receptor activation | GLP-1, GIP, amylin | – | Insulin/IGF-1 receptor mimetics | – |
| Inhibition of protein aggregation | – | – | Amyloid- β , α -synuclein disruptors | – |
| Modulation of immune checkpoints | – | PD-1/PD-L1, CTLA4 antagonists | – | CTLA4-Ig, P140 |
| Signal pathway inhibition | PI3K/Akt, AMPK | MAPK, STAT3, PI3K | NF- κ B, JNK, oxidative stress | NF- κ B, MAPK, TLRs |
| Cytokine suppression | – | – | Microglial TNF- α , IL-6 reduction | IL-1 β , TNF- α , IL-17 inhibition |
| Promotion of synaptic plasticity | – | – | BDNF mimetics, TrkB agonists | – |
| Mitochondrial protection | – | – | SS-31, MTPs | Indirect via redox pathways |
| Tissue-specific targeting | Gut-brain axis, adipose | Tumor-penetrating peptides | BBB-permeable peptides | Colon/mucosa-targeted peptides |
| T cell modulation | – | Peptide vaccines | – | Tregs via HSP, thymopentin |
| Cell-penetrating delivery | – | CPPs for cargo delivery | CPP-based neuroprotectives | CPPs for local inflammation |

Despite the recently well-described promise, the clinical translation of peptide therapeutics is hindered by several PK and biopharmaceutical limitations. Most notably, their poor oral bioavailability (<1%) results from rapid enzymatic degradation in the gastrointestinal tract and poor permeability across lipid membranes [21,22]. Peptides are typically hydrophilic and rich in hydrogen-bonding groups. The hydrophilic chemical structure impedes passive diffusion through lipophilic barriers. Additionally, peptides are prone to rapid systemic clearance by proteases in the liver, kidneys, and bloodstream [23,24]. Exceptions to these limitations, such as the cyclic peptide cyclosporine A, underscore the importance of structural features that enhance protease resistance and membrane permeability [25]. Cyclosporine A is not an isolated example of an orally bioavailable bioactive macrocycle; rather, it exemplifies a broader class of macrocyclic compounds with inherently favorable permeability properties that remain largely underexplored and insufficiently characterized. Currently, most therapeutic peptides are administered parenterally (e.g., subcutaneous or intravenous routes), which limits patient compliance and market adoption [26]. To overcome these challenges, peptide optimization strategies focus on improving metabolic stability, membrane permeability, and receptor affinity through rational design informed by structure-activity relationships (SAR) and quantitative structure-activity relationships (QSAR) [27,28]. This includes chemical modifications such as cyclization, D-amino acid substitution, PEGylation, and incorporation of unnatural amino acids [29]. Furthermore, novel delivery technologies (e.g., nanoparticle encapsulation) are being developed to facilitate non-invasive administration and targeted biodistribution [30].

The clinical relevance of peptide therapeutics spans virtually

all domains of human health. In oncology, peptides serve as hormone analogs, receptor antagonists, and targeting moieties in peptide-drug conjugates and radionuclide therapies [31]. In metabolic diseases such as diabetes, glucagon-like peptide-1 (GLP-1) receptor agonists have redefined disease management and opened new avenues for cardiovascular risk reduction [5,32]. Antimicrobial and antiviral peptides are being actively investigated as next-generation solutions to antibiotic resistance and emerging pathogens [33,34]. Neuroprotective peptides are under development for diseases such as Alzheimer's and Parkinson's, leveraging blood-brain barrier-penetrating sequences and mitochondrial-targeted modifications [35,36]. In regenerative medicine, peptide-based scaffolds and signaling sequences promote wound healing and tissue remodeling [37]. Despite this therapeutic promise, the rapid expansion of peptide applications necessitates a systematic evaluation of safety, efficacy, and translational readiness. Traditional pharmacokinetic liabilities such as enzymatic degradation, immunogenicity, and poor oral bioavailability have been partially overcome with cyclization, PEGylation, or nanoformulation, yet variability in preclinical-to-clinical translation persists [38]. Furthermore, while efficacy endpoints are often emphasized, longitudinal safety data are inconsistently reported across peptide platforms. The current review synthesizes recent advances in the design, optimization, and clinical evaluation of peptide therapeutics, with a particular focus on safety and efficacy data from preclinical models through late-phase trials. We aim to (1) categorize the major structural and mechanistic classes of peptide therapeutics; (2) summarize their clinical applications across key domains of therapeutic opportunities; (3) identify common safety signals and pharmacologic liabilities; and (4) propose translational strategies to de-risk clinical development.

This synthesis is timely, as the global peptide therapeutics market is projected to exceed USD \$70 billion by 2029, with increasing investment from both academic and commercial sectors [39].

Methods

This narrative review aims to synthesize current knowledge on the safety, efficacy, and translational potential of peptide-based therapeutics across key health domains, including oncology, metabolic disorders, infectious disease, neurodegeneration, and wound healing. The search strategy employed both controlled vocabulary (e.g., MeSH terms) and free-text keywords such as “peptide therapeutics,” “clinical trials,” “pharmacokinetics,” “toxicity,” “GLP-1 agonists,” “tumor-targeting peptides,” and “neuroprotective peptides.” Supplementary sources were identified by reviewing the reference lists of key review articles, regulatory documents from the FDA and EMA, and entries in ClinicalTrials.gov. The selection process prioritized publications that provided clinical insights into safety, pharmacokinetics, efficacy, or mechanisms of action of peptide-based therapies. Reports focused exclusively on small molecules or monoclonal antibodies (mAb) without a peptide component, non-English publications, abstracts lacking full text, and duplicate records were excluded. Emphasis was placed on identifying broad trends in peptide design, delivery strategies, safety considerations (e.g., immunogenicity, adverse events), and therapeutic effectiveness. Although formal quality assessment tools were not applied, preference was given to peer-reviewed publications, later-phase clinical studies, and reports with detailed pharmacologic or safety profiles. Where inconsistencies or gaps in the literature were identified, they were highlighted and contextualized within the broader field. This approach allowed for a comprehensive thematic synthesis of the landscape of peptide-based therapeutics, with particular attention to emerging technologies and areas of translational promise.

Classification of Therapeutic Peptides

Peptide-based therapeutics have emerged as a diverse and expanding class of biologics, offering unique advantages in terms of specificity, safety, and bioactivity. The functional breadth of peptides spans multiple therapeutic domains.

i. *Hormone-based peptides* remain the cornerstone of peptide therapeutics. Insulin, the prototypical peptide drug, continues to evolve through analog optimization for extended half-life and better glycemic control. More recently, GLP-1 receptor agonists, such as semaglutide and dulaglutide, have redefined the treatment paradigm for type 2 diabetes (T2D) and obesity due to their effects on glycemic regulation and appetite suppression. The GLP-1 receptor is predominantly expressed on the surface of various cell types, specifically binds to GLP-1. GLP-1-based therapies target mimics the mechanism of endogenous GLP-1 in glucose, lipid, and other critical physiological pathways with strong therapeutic efficacy. Extensive benefits of using GLP-1RAs in treating a broad spectrum of diseases, such as obesity, cardiovascular diseases, non-alcoholic fatty liver disease, neurodegenerative diseases, musculoskeletal inflammation, and various forms of cancer have been well-doc-

umented [40]. The GLP-1 RA semaglutide, is the most recently approved agent of this drug class. While GLP-1RAs effectively improve glycemic control and cause weight loss, there are safety concerns. However, given the beneficial metabolic and cardiovascular actions of semaglutide, and the low risk for severe adverse events, semaglutide has an overall favorable risk/benefit profile in T2D and obesity. The ongoing development of new indications for GLP-1 drugs offers promising prospects for further expanding therapeutic interventions, showcasing their significant potential in the medical field. In addition, the development of dual and triple agonists (e.g., GLP-1/GIP/glucagon receptor agonists) aims to further harness metabolic synergy in cardiometabolic disease [41,42].

- ii. *Antimicrobial peptides (AMPs)* exhibit potent activity against drug-resistant pathogens by disrupting microbial membranes. As part of the innate immune system, antimicrobial precursor proteins, which are further processed to generate AMPs, including several types of α/β defensins, histatins, and cathelicidin-derived AMPs like LL [37] defend against infections caused by pathogenic bacteria, viruses, fungi, and parasites [43]. Several AMPs are under investigation as alternatives to traditional antibiotics, with ongoing efforts to improve their selectivity and reduce cytotoxicity. In the context of viral infections, peptides targeting the spike protein of SARS-CoV-2 have demonstrated efficacy in blocking viral entry, offering promising adjuncts or alternatives to monoclonal antibody therapy [44]. LL37 exerts several other host defense activities, including inflammatory response modulation, chemo-attraction, and wound healing and closure at the infected sites. Evidence anti-cancer and anti-amyloidogenic properties have also been reported [45].
- iii. Targeting intracellular PPIs has been challenging due to their large, flat, and dynamic interfaces. However, *peptides designed to modulate intracellular PPIs* represent a frontier in drug development, enabling the targeting of previously “undruggable” interfaces. Venetoclax, the first FDA-approved BCL2-mimetic, represents a major milestone in fragment-based drug discovery by effectively disrupting a PPIs [46]. Despite comprising a small fraction of the global pharmaceutical market over the past decade, peptides offer distinct advantages in targeting disease-related PPIs that are often intractable to small molecules. Stapled peptides and macrocyclic designs enhance binding affinity and protease resistance, exemplified by peptides disrupting MDM2-p53 interactions to restore tumor suppressor function [47], providing a new class of anticancer drug candidates. Peptides targeting BCL-2 family proteins or KRAS-effector interactions are advancing into clinical trials, highlighting their therapeutic potential in oncology due to their apoptotic regulatory functions [48]. Together, these advances position intracellular PPI-targeting peptides at the forefront of next-generation therapeutics, offering a powerful and versatile strategy to overcome the limitations of traditional small-molecule and antibody-based drugs.

- iv. *Peptides engineered to selectively target tumor microenvironments*, such as RGD motifs binding to integrins or tumor-penetrating peptides (TPPs) that exploit abnormal vasculature, improve drug delivery and minimize systemic toxicity⁷. For example, a melanocortin-derived tripeptide, KPV (Lys-Pro-Val), exhibits potent anti-inflammatory and epithelial barrier-restoring effects by inhibiting NF- κ B [49] activation plausibly via inhibition of IL-1 β and promoting tight junction integrity [50], highlighting the existence of MC1R-dependent and -independent mechanisms by which the KPV peptide may act therapeutically. In addition, thymosin β 4, a 43-amino acid peptide, possesses pro-angiogenic and anti-apoptotic properties which have been shown to enhance wound healing and reduce fibrosis in preclinical IBD models. T β 4 was shown to inhibit colonic mucin2 production, disrupt tight junctions, and downregulate autophagy in murine models, later confirmed in Caco2 cells and normal human colon tissue [51]. Further, the antimicrobial peptide, LL-37, promotes mucosal healing and immune regulation through modulation of TLRs, NLRP3 inflammasome suppression, and epithelial proliferation. LL-37 was shown to alleviate inflammation in four different murine models of colitis [52].

Mechanisms of Action

Therapeutic peptides exert their effects through a range of molecular and cellular mechanisms, reflecting their diverse structural and functional properties. For example, many peptides function as agonists or antagonists of G protein-coupled receptors (GPCRs), receptor tyrosine kinases, or cytokine receptors. GLP-1 analogs activate the GLP-1R, initiating cAMP-dependent signaling that enhances insulin secretion and reduces appetite [53,54]. Peptides targeting integrins or chemokine receptors modulate immune trafficking and inflammation [55]. Moreover, some peptides penetrate cells to directly modulate intracellular signaling cascades. Peptide mimetics of Akt, ERK, or NF- κ B regulators have shown preclinical efficacy in modulating inflammatory or oncogenic pathways [56]. Building on this, the development of CPPs and tumor-homing peptides has enabled selective intracellular delivery, enhancing the therapeutic potential of peptides and peptide-drug conjugates targeting these same signaling pathways. Peptides such as TAT, penetratin, and iRGD enhance tissue-specific uptake by interacting with surface markers or activating transcytosis mechanisms [57]. This facilitates not only peptide delivery but also the co-administration of small molecules, nucleic acids, or nanoparticles. The cellular uptake mechanisms of CPPs involve mainly endocytosis and direct penetration. Although the CPP drug delivery system remains controversial, next-generation CPPs with enhanced cell penetration capability, stability and selectivity are being designed. Beyond serving as delivery vectors, some peptides themselves exhibit intrinsic immunomodulatory properties, capable of promoting immune tolerance, enhancing effector responses, or mitigating chronic inflammation. Autoantigen-derived peptides are under investigation for tolerance induction in autoimmune diseases [58].

Safety and Efficacy of Peptide Therapeutics Across Conditions

Peptide therapeutics exhibit highly variable pharmacokinetic profiles depending on their structural class and formulation strategy. Native linear peptides are often characterized by short plasma half-lives (typically <30 minutes) due to rapid enzymatic degradation by proteases and poor membrane permeability [23]. Strategies such as PEGylation, cyclization, lipidation, and nanoformulation have markedly improved peptide stability and bioavailability, particularly for subcutaneous and intranasal delivery [59]. Semaglutide (GLP-1 RA) demonstrates a half-life of approximately 160 hours, enabling once-weekly dosing [60]. In contrast, stapled peptides like ALRN-6924 offer protease resistance and enhanced cell penetration, extending their utility in oncology [61]. Safety assessments across peptide classes reveal generally favorable tolerability, particularly in comparison to small molecules and monoclonal antibodies. Most peptide drugs are non-immunogenic due to their endogenous sequence similarity⁶². However, hematologic toxicities (e.g., neutropenia), hepatic enzyme elevations, and renal clearance alterations have been reported in dose-dependent contexts, especially in oncologic indications [63]. GLP-1 analogs, are associated with transient gastrointestinal side effects but rarely induce pancreatitis or thyroid neoplasia [64]. Similarly, while antimicrobial peptides demonstrate potent activity against multidrug-resistant pathogens while reducing inflammation in chronic wound models [65], myopathy and eosinophilic pneumonia have emerged as rare adverse events, underscoring the need for post-marketing surveillance [66]. Peptide-based therapeutics have demonstrated efficacy across a range of conditions. In oncology, tumor-targeting peptides have shown high objective response rates in neuroendocrine tumors [67]. Anti-inflammatory peptides such as thymosin β 4 analogs reduce cytokine storm responses in preclinical sepsis and COVID-19 models [68].

Efficacy of Peptide Therapeutics in Metabolic Disease and Endocrine Disorders

Peptide-based therapeutics, particularly GLP-1 RA, have emerged as a cornerstone in the management of metabolic diseases, particularly T1D, T2D, obesity, and nonalcoholic steatohepatitis (NASH), due to their ability to engage highly specific targets with favorable safety profiles and minimal off-target effects [69]. In the SUSTAIN-6 trial, once-weekly semaglutide reduced HbA1c by 1.4%–1.6% and body weight by 3.5–6.4 kg compared to placebo, with a significant 26% relative risk reduction in major adverse cardiovascular events (MACE) in patients with T2D and established cardiovascular disease [69]. GLP-1 analogs have also shown renal protective effects, with reductions in albuminuria and slower decline in estimated glomerular filtration rate [70]. Dual GLP-1/GIP agonists, such as tirzepatide, have demonstrated superior metabolic efficacy compared to GLP-1 RAs alone. In the SURPASS-2 trial, tirzepatide achieved HbA1c reductions up to 2.3% and weight loss exceeding 10 kg, significantly outperforming semaglutide [71].

These findings support the synergistic action of co-agonism on pancreatic β -cell insulin secretion, appetite suppression, and energy expenditure [72]. A 2021 meta-analysis of GLP-1 RAs reported a mean HbA1c reduction of 1.3%, weight loss of 4.5 kg, and 12% reduction in MACE across >70,000 patients [73]. Beyond glycemic indices, peptide therapies have shown promise in nonalcoholic fatty liver disease (NAFLD) and NASH, where metabolic peptides modulate hepatic inflammation, lipogenesis, and fibrosis. Semaglutide was associated with NASH resolution without worsening of fibrosis in 59% of treated patients versus 17% in the placebo group in a Phase 2 trial [74]. Other investigational peptides, including fibroblast growth factor-21 (FGF21) analogs (e.g., pegbelfermin), also show liver-targeted metabolic improvements [74]. The mechanistic advantages of peptides include their ability to mimic or enhance endogenous hormones that tightly regulate glucose metabolism, satiety, and energy balance. Importantly, their receptor specificity minimizes unintended systemic effects seen with small molecules. Innovations in delivery, such as once-weekly formulations, oral peptides, and conjugated peptides further improve therapeutic adherence and outcomes [75]. Despite these successes, challenges persist in balancing potency with tolerability. Gastrointestinal (GI) side effects remain the most common adverse events, particularly at higher doses or with rapid titration. Long-term data on microvascular endpoints and real-world adherence will further refine their role in chronic metabolic disease management.

Efficacy of Peptide Therapeutics in Oncology

In cancer therapy, peptide-based therapeutics are used both as direct therapeutics and as targeting vectors for precision drug delivery, offering targeted cytotoxicity, immune modulation, and tumor-specific signaling disruption. Their unique biochemical properties position peptides as promising agents in cancers with limited responsiveness to traditional small molecules or monoclonal antibodies. One of the most well-established clinical peptide therapies in oncology is lutetium-177-labeled dotatate (^{177}Lu -DOTATATE), a somatostatin receptor-targeted radiolabeled peptide approved for neuroendocrine tumors. In the Phase III NETTER-1 trial, ^{177}Lu -DOTATATE improved progression-free survival significantly compared to high-dose octreotide LAR, with a 79% reduction in the risk of progression or death [76]. This clinical success has spurred development of peptide receptor radionuclide therapy for other receptor-positive malignancies, including prostate cancer (via PSMA ligands) and breast cancer (via GRPR-binding peptides) [77]. In solid tumors, peptide-drug conjugates (PDCs) are gaining traction as next-generation cytotoxins. For example, BT1718, a PDC that targets membrane type 1-matrix metalloproteinase (MT1-MMP), demonstrated antitumor activity in preclinical models and entered early-phase clinical trials for lung and triple-negative breast cancer [78]. PDCs improve therapeutic indices by delivering cytotoxic payloads directly to tumor-specific peptide targets, minimizing systemic toxicity associated with conventional chemotherapeutics. In melanoma, synthetic melanocortin receptor-targeting peptides such as melanotan II analogs have shown promise in modulating immune responses and sensitizing tumors to checkpoint inhibitors. Peptide

vaccines, such as those targeting NY-ESO-1, HER2, or survivin, have shown promise in early-phase trials by inducing tumor-specific immune responses. TPPs facilitate co-delivery of chemotherapeutics or immune modulators into tumor parenchyma, improving intratumoral drug accumulation⁶. Inhibitors of PPIs, (e.g., stapled peptides disrupting MDM2-p53 or PD-1-PD-L1 complexes) are being actively investigated to restore tumor suppressor activity or boost immune checkpoint responses. A phase I trial of an MDM2-inhibiting stapled peptide (ALRN-6924) in patients with solid tumors demonstrated early signs of disease stabilization and manageable toxicity [79]. Moreover, personalized neoantigen vaccines have shown encouraging immunogenicity and T-cell expansion in early-phase melanoma trials [80]. Further, CPPs are used to deliver anti-cancer agents, including siRNA, CRISPR/Cas9, and chemotherapeutics, directly into tumor cells [81]. This approach bypasses membrane permeability limitations and enhances intracellular delivery, particularly for undruggable oncogenes. Peptides have also been incorporated in tumor-targeted nanomedicine platforms, such as RGD (arginine-glycine-aspartic acid) motif peptides used to home nanoparticles to integrin-expressing tumor vasculature. This strategy enhances intratumoral accumulation and improves the efficacy of encapsulated agents in glioblastoma and ovarian cancer models [82]. Collectively, peptide therapeutics have demonstrated clinical and translational efficacy across diverse tumor types by combining specificity, modifiability, and favorable PK. As conjugation technologies and formulation strategies improve, peptides are expected to expand beyond traditional endocrine tumors to treat aggressive, resistant, and heterogeneous cancers.

Efficacy of Peptide Therapeutics in Neurodegenerative Disease

Neurodegenerative disorders (i.e., Alzheimer's disease (AD), Parkinson's disease (PD), Huntington's disease (HD), and amyotrophic lateral sclerosis (ALS)) are characterized by progressive neuronal dysfunction, synaptic loss, and cognitive or motor impairment. Peptide-based therapeutics have emerged as promising candidates to counteract neurodegeneration by modulating protein misfolding, neuroinflammation, mitochondrial dysfunction, and impaired signaling pathways.

In AD, efforts have focused on targeting amyloid- β ($A\beta$) and tau pathologies. Peptide inhibitors such as D3 and KLVFF analogs disrupt $A\beta$ aggregation by binding to hydrophobic core sequences, thereby reducing fibril formation and neurotoxicity [83]. Pre-clinical studies show that cyclic and stapled peptides improve blood-brain barrier (BBB) permeability and proteolytic stability, increasing their translational potential [84]. More recently, peptidomimetic β -sheet breakers have been shown to reduce amyloid load and improve memory in transgenic AD model [85]³. In Parkinson's disease, the aggregation of α -synuclein is a therapeutic target for peptide interventions. Synuclein-targeting peptides, such as those derived from β -synuclein or rationally designed inhibitors (e.g., NPT100-18A), block α -synuclein oligomerization and prevent its neurotoxic effects in dopaminergic neurons [86]. Additionally,

peptides that enhance mitochondrial function and autophagy (SS-31 (elamipretide)) have demonstrated efficacy in protecting neurons from oxidative stress and synaptic degeneration in PD models [87]. In ALS and frontotemporal dementia, TDP-43 and FUS proteinopathies are characterized by cytoplasmic aggregation and nuclear clearance. CPPs such as TAT-TDP43 modulators have been used to alter protein localization, rescue motor neuron function, and extend survival in preclinical ALS models [88]. Furthermore, peptide-based regulators of neuroinflammation, including those targeting microglial activation pathways (e.g., C16 peptide, which blocks leukocyte adhesion), show promise in reducing neurotoxicity and preserving motor function [89]. In HD, polyglutamine (poly-Q)-targeting peptides aim to disrupt mutant huntingtin (mHTT) aggregation. Rationally designed peptides such as QBP1 have shown efficacy in attenuating neurodegeneration and motor deficits in murine models by binding polyQ-expanded regions and blocking aggregation [90].

Notwithstanding, the delivery of peptides across the BBB remains a major hurdle. Innovations in nanoformulation, exosome-mediated delivery, and conjugation to BBB-targeting motifs (e.g., transferrin receptor ligands or RVG peptides) have significantly improved CNS bioavailability [91]. Moreover, intranasal delivery of neuroprotective peptides, such as insulin analogs, has demonstrated feasibility and cognitive benefits in early-phase trials of AD [92]. Overall, peptide therapeutics offer disease-modifying potential in neurodegeneration by directly targeting pathogenic proteins, modulating cellular stress responses, and restoring neuronal resilience. Their inherent modularity and specificity allow for precise intervention in complex neurobiological pathways, setting the stage for next-generation CNS therapeutics.

Efficacy of Peptide Therapeutics in Infection, Immunity and Inflammatory Diseases

Peptide therapeutics offer a versatile and potent platform for targeting complex immune pathways and infectious processes due to their tunable pharmacokinetics, high target specificity, and immunomodulatory properties. In recent years, advances in synthetic biology, peptide engineering, and delivery systems have enabled the development of peptides with enhanced efficacy, stability, and bioavailability for use across infectious and inflammatory disease domains.

AMPs (e.g., LL-37, defensins, and magainins) display broad-spectrum antibacterial, antifungal, and antiviral activity. Their mechanisms include membrane disruption, bacterial wall synthesis inhibition, and modulation of host immunity [93]. Recent work has focused on modifying natural AMPs to enhance selectivity and reduce toxicity, as well as overcoming resistance via conjugation with nanoparticles or cyclization [94]. AMPs are also being evaluated as adjuncts to antibiotics to prevent biofilm formation and reduce multidrug resistance. A 2023 systematic review identified more than 100 AMPs in preclinical development for resistant Gram-negative infections, with several, such as omiganan, entering Phase II trials for topical use [95]. Analogously antiviral peptides

(AVPs) have gained renewed interest in the context of emerging viral threats, particularly SARS-CoV-2. AVPs exert their effects by blocking viral entry, inhibiting replication, or modulating host immune responses. For example, peptide fusion inhibitors targeting the SARS-CoV-2 spike protein heptad repeat 1 (HR1) domain have shown broad-spectrum efficacy against multiple coronavirus strains by preventing membrane fusion [93]. These peptides offer rapid therapeutic development potential during viral outbreaks due to their modularity and short production timelines.

While many AMPs (and AVPs) are advancing as anti-infective agents, peptides are also gaining traction as immunoregulatory therapies, increasingly used to recalibrate immune responses in autoimmune and inflammatory disorders. Tolerogenic peptides derived from self-antigens are designed to selectively suppress autoreactive T cells and enhance regulatory T cell (Treg) function without systemic immunosuppression [96]. In T1D, proinsulin-derived peptides (e.g., C19-A3) delivered via intradermal or nasal routes have demonstrated safety and immunological modulation in early trials [97,98].

In conditions such as rheumatoid arthritis (RA), inflammatory bowel disease (IBD), psoriasis, and systemic lupus erythematosus (SLE), peptide therapeutics is also gaining traction. The dysregulated immune responses, chronic tissue damage, and impaired resolution of inflammation of inflammatory conditions has led to integration of peptide-based therapeutics as targeted anti-inflammatory agents due to their high specificity, modifiability, and potential to disrupt PPI central to inflammation. In RA, several synthetic and naturally derived peptides have demonstrated efficacy in preclinical and early clinical studies [3,99]. For example, CTLA4-Ig fusion peptides, which inhibit CD80/CD86-mediated T cell co-stimulation, reduce joint inflammation and cartilage degradation [100]. Focusing on the correlation between CTLA-4 and different autoimmune diseases, Hossen *et al* demonstrated the capacity of CTLA-4 to regulate the immune activity of the diseases and inhibits the onset, progression, and pathology of RA and other conditions [100]. Another promising agent is the RANKL-binding peptide OP3-4, which reduces osteoclast differentiation and bone erosion in collagen-induced arthritis models [101]. Additionally, anti-TNF α peptide mimetics have been designed to block cytokine signaling without the immunogenicity risks associated with monoclonal antibodies [102]. In IBD, therapeutic peptides target intestinal inflammation through immunomodulation and mucosal healing [103,104]. For instance, α -MSH analogs and KPV peptides exert their effects by downregulating NF- κ B signaling and inhibiting pro-inflammatory cytokines (e.g., TNF- α , IL-6). Preclinical models of colitis have KPV tripeptide (Lys-Pro-Val), derived from α -MSH, inhibits NF- κ B activation and cytokine production in colitis models and has shown promise in reducing intestinal inflammation and epithelial barrier disruption [49]. Bioactive peptides like thymosin β 4 also contribute to immune homeostasis by promoting wound healing, angiogenesis, and immune cell trafficking, making them attractive candidates for regenerative immunotherapies [105]. Similarly, peptide-based vaccines targeting gliadin in celiac disease (e.g., Nexvax2) have shown

selective T cell anergy and cytokine downregulation [106]. Oral delivery of GLP-2 analogs such as teduglutide enhances mucosal regeneration and has been approved for short bowel syndrome, offering insights into peptide-driven gut repair mechanisms [107]. Recent advances in nanocarriers and enteric coatings further improve peptide bioavailability in the GI tract [108]. To enhance the efficacy of peptide therapeutics in immune and infectious diseases, advanced delivery platforms have been deployed. These advances underscore the growing potential of peptide therapeutics as precision tools for immune modulation, offering targeted efficacy with reduced systemic toxicity and paving the way for next-generation treatments in chronic inflammatory and autoimmune diseases.

Peptide-based strategies are also being translated into dermatologic applications, where their immunomodulatory precision is leveraged to treat conditions like psoriasis and other forms of skin inflammation. The LL-37-derived peptides, while endogenous antimicrobial and immune regulators, can also be modified to reduce keratinocyte activation and IL-17/IL-23 axis signaling [109]. Peptide-based JAK/STAT inhibitors, such as peptidomimetics targeting STAT3, are under development to modulate Th17 cell responses that drive chronic skin inflammation [110].

In systemic lupus erythematosus, peptide tolerogens such as P140/Lupuzor™, which modulate autophagy and MHC class II presentation in autoreactive T cells, have advanced to Phase IIb trials. P140 has been shown to selectively correct aberrant T cell reactivity without global immunosuppression [111]. Similarly, peptides derived from heat shock proteins (e.g., HSP60) exert anti-inflammatory effects via induction of regulatory T cells (Tregs) and suppression of pathogenic B cells [112]. Across multiple inflammatory conditions, peptide therapeutics often exhibit multimodal effects, including cytokine suppression (e.g., TNF α , IL-6), immune cell reprogramming (e.g., macrophage M1 to M2 phenotype), and enhancement of tissue repair. Furthermore, nanoparticle-conjugated peptides, such as those targeting the inflamed endothelium or lymphoid tissues, have improved the pharmacokinetics and precision of peptide delivery, particularly in mucosal and dermal applications [113]. Collectively, these advances underscore peptides as versatile and potent agents for the treatment of inflammatory diseases, with the potential to reduce reliance on broad immunosuppressants and biologics. Ongoing innovations in peptide stabilization, targeted delivery, and receptor selectivity are expected to expand their therapeutic footprint in chronic inflammation.

Mechanism of Action (MoA)

Peptides act via a variety of mechanisms, from receptor-specific agonism or antagonism to intracellular modulation of signaling pathways. Peptide therapeutics in metabolic diseases act primarily through hormone receptor activation, signal transduction modulation, and energy homeostasis restoration. In T2D, GLP-1 receptor agonists (e.g., semaglutide, dulaglutide) enhance glucose-dependent insulin secretion, suppress glucagon, delay gastric emptying, and promote satiety via CNS pathways [53]. Amylin analogs work synergistically by slowing gastric emptying and inhibiting postprandial

glucagon secretion. Peptides targeting insulin resistance act by enhancing Akt/PI3K signaling in skeletal muscle and adipose tissue, improving glucose uptake and mitochondrial function [114]. Newer peptide-hybrids (e.g., GLP-1/GIP co-agonists) engage dual incretin receptors to amplify glycemic control and reduce body weight by modulating POMC and NPY neuronal activity [115]. In cancer, peptides primarily function by targeting tumor-specific antigens, modulating immune checkpoints, or disrupting oncogenic signaling [116]. Tumor-homing peptides (e.g., iRGD) exploit integrin and neuropilin receptors to improve drug delivery into the tumor microenvironment. Peptide vaccines activate cytotoxic T cells against tumor-associated antigens, while immune checkpoint-interfering peptides (e.g., PD-1/PD-L1 inhibitors) enhance T-cell activity [117]. Other peptides inhibit pro-survival pathways like MAPK, STAT3, or PI3K/Akt, or induce apoptosis via Bcl-2 antagonism. Peptidomimetics targeting MDM2-p53 interaction restore p53-mediated tumor suppression. CPPs are also used to deliver toxic payloads or siRNAs selectively to cancer cells. In neurodegenerative disorders such as AD [118] and PD, peptides exert neuroprotective effects by modulating protein aggregation, reducing neuroinflammation, and enhancing synaptic plasticity [119]. β -sheet breaker peptides prevent aggregation of misfolded proteins such as A β and α -synuclein. Peptides mimicking neurotrophic factors (e.g., BDNF mimetics) promote neuronal survival and synaptogenesis via TrkB signaling. Others target mitochondrial dysfunction by restoring redox balance and inhibiting apoptosis (e.g., SS-31) [120]. Anti-inflammatory peptides suppress microglial activation through TLR/NF- κ B pathway inhibition. Additionally, peptides that activate insulin or IGF-1 receptors modulate cognitive and metabolic signaling in neurons, reversing insulin resistance-associated neurodegeneration [3]. In inflammatory disorders, peptide therapies act as cytokine suppressors, immune cell modulators, or barrier enhancers. Many mimic natural anti-inflammatory peptides like α -MSH or thymopentin, downregulating NF- κ B and MAPK signaling pathways to inhibit pro-inflammatory cytokines (e.g., IL-1 β , TNF- α) [49,121]. Others promote Treg expansion (e.g., HSP-derived peptides in autoimmune diseases) or induce an M1 to M2 macrophage shift. Barrier-enhancing peptides, such as KPV in colitis, restore epithelial integrity and suppress local inflammation. Peptides also inhibit T cell co-stimulation (e.g., CTLA4-Ig) or block antigen presentation pathways (e.g., P140 in lupus), providing targeted immunomodulation without broad immunosuppression [100].

Safety Profile of Peptide Therapeutics

Peptide therapeutics are generally considered to exhibit lower immunogenicity compared to full-length proteins and monoclonal antibodies due to their smaller size, lack of glycosylation, and rapid clearance. However, immunogenic responses may still occur, particularly in the context of repeated administration, structural similarity to host proteins, or aggregation tendencies. Unlike monoclonal antibodies, which can elicit anti-drug antibodies that neutralize activity or alter pharmacokinetics, most therapeutic peptides do not stimulate strong humoral responses unless specifically designed to do so (e.g., vaccine adjuvants) [23,122]. To minimize immune

activation, several strategies have been employed. Incorporation of D-amino acids, N-methylation, cyclization, and PEGylation can reduce proteolytic degradation and mask immunogenic epitopes [2,123]. Additionally, peptide stapling and nanoformulation approaches not only enhance stability but may also reduce interaction with immune surveillance pathways [124]. Notably, cyclic peptides and macrocycles have shown a markedly lower incidence of T-cell activation compared to linear analogs in ex vivo assays [125].

Toxicologic evaluation of peptide therapeutics has increasingly relied on both in vivo animal models and human tissue explants to assess off-target effects, biodistribution, and potential organ toxicity. Most therapeutic peptides demonstrate favorable safety profiles, with low rates of hepatic, renal, or hematologic toxicity. Unlike small molecules, peptides are less likely to interfere with cytochrome P450 enzymes, reducing the risk of drug-drug interactions [126]. However, concerns remain regarding tissue accumulation, particularly with repeated parenteral administration or peptide conjugates with extended half-lives. Histopathological studies in rodent and non-human primate models have shown dose-dependent accumulation in the kidney and liver, although most effects were reversible and not associated with functional impairment [127]. Off-target activity, especially in peptides derived from endogenous signaling molecules (e.g., hormones, cytokines), require careful sequence optimization and receptor specificity testing to minimize unintended pharmacologic effects [128].

Peptide therapeutics are primarily degraded by proteolytic enzymes into oligopeptides and amino acids, which are generally biocompatible and readily metabolized or excreted. This confers a major safety advantage over small molecules that may generate reactive or cytotoxic metabolites. However, in certain contexts, intermediate breakdown products can accumulate and exert off-target effects or stimulate innate immune responses, particularly in inflammatory or diseased tissue microenvironments [129]. Advances in mass spectrometry and metabolomic profiling have enabled more precise characterization of peptide degradation pathways, allowing for the prediction and mitigation of potentially harmful byproducts during early-stage development [130]. Importantly, most regulatory agencies now require a detailed characterization of peptide metabolism, especially for long-acting formulations or those involving chemical modifications such as lipidation, PEGylation, or stapling.

Pharmacokinetics and Delivery Challenges

Peptide therapeutics face multiple PK challenges that limit their bioavailability and systemic persistence. Oral administration remains particularly problematic due to rapid proteolytic degradation in the GI tract and low membrane permeability, which prevent adequate absorption through the intestinal epithelium [131]. The acidic pH of the stomach, along with brush-border and pancreatic enzymes such as pepsin, trypsin, and chymotrypsin, rapidly degrade most linear peptides before they can reach systemic circulation [132]. Even when administered parenterally, peptides are often subject to rapid renal clearance due to their low molecular weight (<40 kDa) and hydrophilic nature, leading to short plasma

half-lives and the need for frequent dosing [133]. Enzymatic instability in plasma and extracellular fluids further reduces therapeutic window, especially for peptides targeting intracellular or CNS sites [134].

To overcome these barriers, a range of chemical and formulation-based strategies have been developed. PEGylation, the covalent attachment of polyethylene glycol chains, is widely used to increase peptide solubility, reduce immunogenicity, and extend half-life by minimizing renal clearance and proteolytic degradation [135]. Similarly, lipidation, the conjugation of fatty acid chains, has been used to promote binding to serum albumin and prolong circulation time, as seen in GLP-1 analogs such as semaglutide and liraglutide [136]. Cyclization, including disulfide bridging, backbone cyclization, and stapling, enhances conformational stability and protease resistance, while improving receptor binding affinity and membrane permeability [137]. Additionally, nanocarrier systems such as liposomes, solid lipid nanoparticles, and polymeric micelles offer encapsulation strategies that protect peptides from enzymatic degradation and enable sustained release [138]. Emerging physical delivery platforms, including microneedles and transdermal patches, are also being explored for peptides with systemic or local applications, offering non-invasive alternatives to injections while bypassing hepatic first-pass metabolism [139].

Recent advances in targeted delivery have focused on improving intracellular uptake and tissue specificity. CPPs facilitate the intracellular transport of therapeutic peptides and macromolecules via endocytic or direct translocation mechanisms [140]. These have been incorporated into peptide-drug conjugates to enhance delivery across cell membranes, including hard-to-reach compartments like the nucleus or mitochondria [141]. In parallel, stimuli-responsive formulations, including pH-sensitive nanoparticles, have shown promise for site-specific delivery, particularly in tumors or inflamed tissues where local acidosis enhances drug release. Similarly, receptor-targeted vehicles have enabled cell-type-specific delivery, reducing systemic exposure and off-target effects [142,143]. Together, these innovations are transforming the pharmacokinetic profile of peptide drugs, enabling more precise, durable, and clinically feasible therapeutic applications.

Discussion

The reviewed data highlights that peptide-based therapeutics generally demonstrate a favorable balance between safety and efficacy across metabolic, oncologic, neurodegenerative, immune and inflammatory indications. Most studies report minimal hematologic, hepatic, renal, or immunologic adverse events, indicating a strong safety profile when administered within defined dosing regimens. Importantly, dose-response relationships suggest a therapeutic window where efficacy is optimized without eliciting dose-limiting toxicities, underscoring the need for precise dosing strategies in clinical applications. These findings align well with emerging literature emphasizing the unique advantages of peptides, including high specificity, low toxicity, and the ability to modulate complex biological pathways. Herein, we reinforce previous conclusions while expanding the scope by integrating recent clinical trial outcomes and

mechanistic insights, thereby supporting the growing role, safety and efficacy of peptide in personalized medicine. Despite these advances, peptide therapeutics face significant challenges. Enzymatic degradation and poor membrane permeability continue to limit bioavailability and therapeutic durability, restricting their clinical potential. Moreover, immunogenicity remains a concern, with some peptides triggering off-target immune responses that may reduce efficacy or cause adverse effects. Addressing these barriers is critical to advancing peptide drugs beyond early-phase studies. To overcome these challenges, innovative strategies such as peptide cyclization, conjugation with polyethylene glycol or other polymers, and encapsulation within nanoparticles have shown promise in enhancing stability and targeted delivery. Additionally, organelle-targeting peptides represent a cutting-edge approach to achieve sub-cellular precision, potentially improving therapeutic indices and reducing systemic exposure. From a regulatory standpoint, peptide therapeutics benefit from well-established frameworks; however, their biological complexity necessitates rigorous safety evaluation, including immunogenicity profiling and long-term monitoring. Successful clinical translation hinges on optimizing manufacturing consistency and developing robust pharmacokinetic/ pharmacodynamic models to guide dosing. Collaborative efforts among academia, industry, and regulatory agencies will be essential to realize the full clinical potential of these agents.

In summary, peptides exhibit a favorable safety profile coupled with promising efficacy, mediated through highly specific mechanisms of action that allow modulation of complex biological pathways. Despite challenges such as enzymatic degradation, limited membrane permeability, and immunogenicity, advances in peptide engineering and delivery technologies are rapidly addressing these barriers. The implications for peptide drug development are profound: continued innovation in peptide design, including cyclization, conjugation, and nanoparticle encapsulation, will expand the therapeutic window and enhance clinical applicability. Furthermore, the ability to target specific cellular compartments and signaling pathways opens new avenues for precision medicine. Peptide therapeutics are poised to become integral components of multidisciplinary treatment strategies, bridging gaps across oncology, metabolic health, neurodegenerative disease, and immune modulation. Future research focused on optimizing delivery, minimizing off-target effects, and rigorously characterizing pharmacokinetics will be critical to translating these promising agents from bench to bedside.

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